

INSTALLATION AND OPERATION MANUAL



aquatec

SOLAR PUMP CONTROLLER APC-30-250



Table of Contents

Introduction.....	Page 3
Precautions.....	Page 4
Features.....	Page 5
Installation.....	Page 6
Operation.....	Page 9
Trouble Shooting.....	Page 11
Warranty.....	Page 12

Introduction

The Aquatec APC-30-250 is designed specifically to be an interface between a photovoltaic array, and the Aquatec SWP series submersible pumps. It is a solid-state power converter that optimizes and protects the solar well pump. The controller automatically extends pump run time by the use of current boosting, and provides protection from excessive Voltage and Current, as well as dry-running.

Precautions

- Read Documentation thoroughly
- Hire a qualified installer if not familiar with safe practices
- Disengage power while working. Handling live wires could result in personal injury and/or product damage
- Don't exceed voltage limit of the pump controller
- Mount the pump controller vertically, in a well ventilated location
- Shield from direct sunlight exposure
- Keep electronics dry

Features

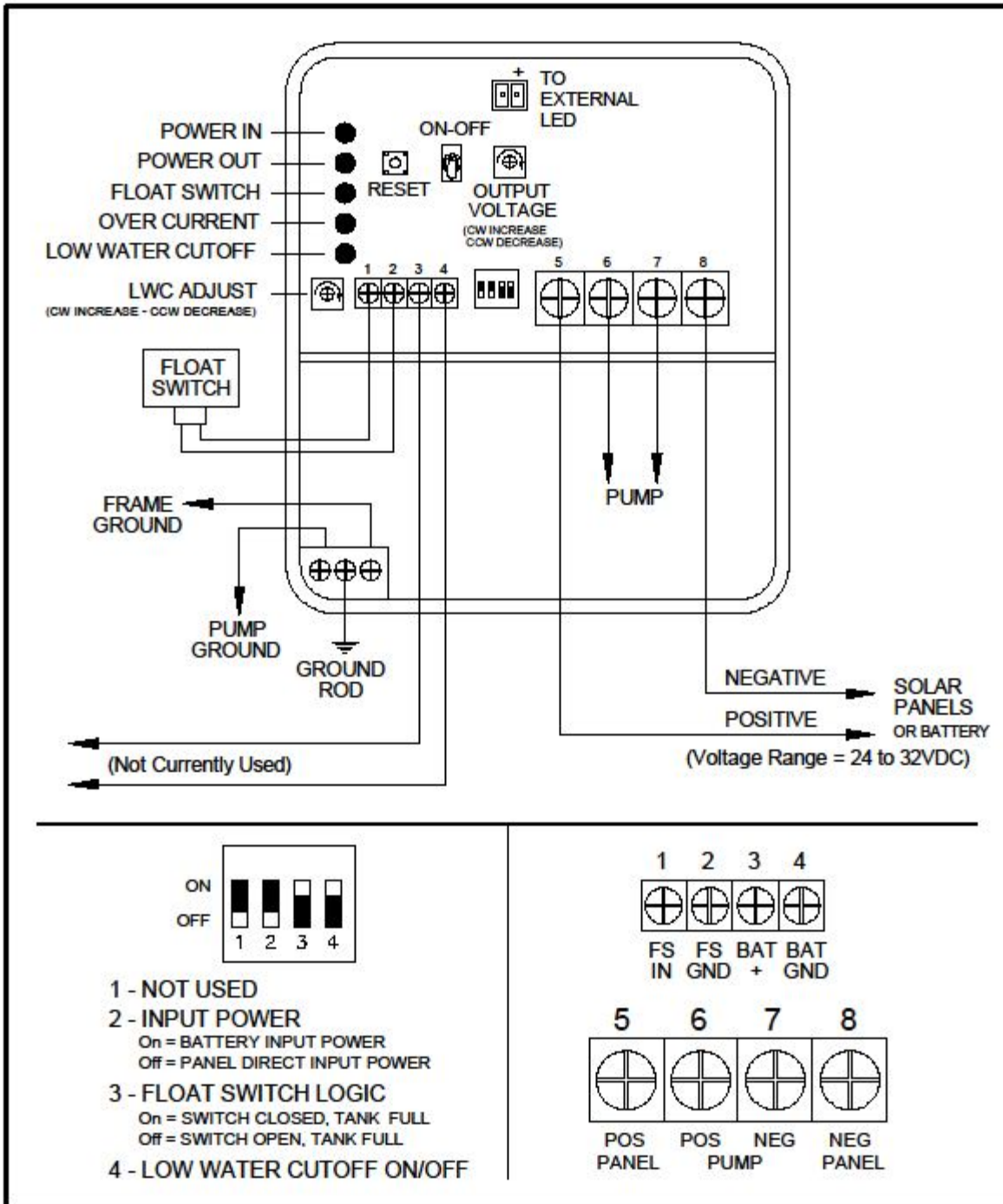
- Weather resistant housing
- Can be powered directly from either a solar panel or battery
- Low water cut-out via switchless sensing
- Over Voltage Protection (manually adjustable)
- Over Current Protection
- Maximum power point tracking (Regulation of array voltage to match pump load)
- Linear Current Boosting to match pump load requirements
- Power output adjustability for pump flow control
- System power switch
- LED status indicators for system power, pump running, low water, and over current
- Grounding terminal block
- Terminal for remote tank switch
- Terminal for optional remote status LED

Installation & Operation

- See pump manual for additional system requirements and recommendations
- Controller Location: The solar pump controller can be mounted indoors or outdoors. It should be placed in a protected location, mounted vertically close to the well, and oriented to limit direct sunlight exposure.
- Wiring: Be sure that wires are not “live” when being connected. A power disconnect switch is recommended. In the absence of a switch, the panels should be blocked from sunlight when making electrical connections. A grounding block terminal is located in the lower left portion of the controller. This can be used to for grounding connections per local codes.
- Use proper cable glands to ensure that the controller housing remains sealed
- All equipment should be installed prior to making electrical connections to the solar controller.
- All materials and work must comply with national and local regulations
- Please refer to the following illustrations for proper electrical connections

1. Connect solar panel and pump leads to the controller terminals per the wiring diagram. Ensure matching positive and negative lead connections. Reverse polarity may cause damage to electrical components.
2. Output Voltage (Motor Speed Control): This function is used to regulate output voltage to protect the pump, and to regulate flow rate of the pump to match the well draw-down. Using a multimeter, verify incoming power is present. If power is not present, re-check electrical connections. With incoming power verified, turn controller main power switch to the "ON" position (up). Using multimeter, verify power output at pump terminals. Ensure maximum voltage output from pump terminals is 30 VDC. Use the trimpot labelled "Output Voltage" to decrease (CCW) or increase (CW) the maximum output voltage as required. If the pump is drawing the well water level down too fast, the trimpot can be adjusted counter-clockwise to reduce the flow of the pump.
3. Low Water Cut-off (LWC): The controller features a low water cut-off that will automatically cut power to the pump when well water has been drawn down below the inlet. A timer is then started for re-starting the pump after well water recovery. The feature is enabled by setting dip switch 4 to the on position. The calibration of this feature is performed as follows:

- a. Place dip switch 4 to the on position
 - b. With the pump running, raise it above the water line
 - c. Turn trimpot labelled "LWC" to full counter-clockwise position
 - d. Slowly turn trimpot clockwise until "Low Water Cut-Off" indicator LED (red) turns on. After a 30 second delay the pump will stop
 - e. Lower pump below the water line. The pump will start after approximately one minute
 - f. Turn controller power off and back on again
 - g. Raise pump above water line. If calibration was successful, the pump will shut off after a 30 second time delay. If not, repeat the calibration process
4. Tank Float Switch: The pump controller can accommodate an optional tank float switch. The switch can be set to either a normally closed or normally open function. Use dip switch 3 to select the applicable function. When set to the "On" position, a closed switch indicates a full tank. When set to the "Off" position, an open switch indicates a full tank. In the absence of a float switch, the dip switch should be in the "On" position or the pump will not run.



Troubleshooting Guide

Fault	Possible Cause	How to Correct
Controller not powering up	1) Wire connection fault	1) Inspect wire connections and fuses
	2) Low voltage	2) Check array for proper voltage
Pump operates but there is no flow or reduced flow	1) Low voltage	1) Check power supply for proper voltage
	2) Supply out	2) Ensure pump is installed below the water level (maximum submergence 100 ft / 30 meters)
	3) Clogged filter screen	3) clean debris from pump suction screen
	4) fluid path in plumbing is restricted or damaged/leaking	4) Check for pinched hose or clogged tubing. Check for tubing/clamp leaks or tears
	5) Pump is worn	5) Inspect components
Pump will not operate	1) Faulty power supply	1) Ensure adequate power supply
	2) Wire connection fault	2) Inspect wire connections and fuses
	3) Float switch dip switch is in wrong setting	3) Refer to page 8 for setting instructions
	4) Voltage control trimpot is not properly adjusted	4) See page 7 for calibration instructions
Current draw high	1) Improper electrical connection	1) Refer to diagram
	2) Faulty insulation or splice	2) Replace faulty materials
	3) Pump rotor locked	3) Contact Aquatec
	4) Fluid path in plumbing is restricted	4) Check for pinched hose or clogged or frozen tubing

WARRANTY

Aquatec Water Systems, Inc. ("Aquatec") warrants its products to be free from defects in material and workmanship under the following terms:

All Aquatec APC solar pump controllers: The warranty will last for a period of eighteen months from date of manufacture. Aquatec's obligation under this warranty shall be limited to replacing or repairing at Aquatec's discretion, any such product or part which must be returned to Aquatec's factory with a Return Material Authorization Number (RMA), transportation charges approved by Aquatec or prepaid, and which upon examination, is found to Aquatec's satisfaction to have been defective under the terms of this warranty. No credit will be allowed against future purchases for items returned as defective under the terms of Aquatec's warranty.

This warranty does not extend to any products, which have been altered or modified outside the Aquatec factory, nor does it apply to units that are returned in an unassembled condition. The warranty guarantees that products will perform to Aquatec's specifications throughout the life of the warranty. The warranty does not cover abnormal use. If the returned product is found not to be defective under the conditions of this warranty, a charge will be made for repair or replacement.

This is a Limited Warranty. It covers the product only and the extent of the coverage is limited to the cost of the product. As the manufacturer has no control over shipping, handling and installation, the warranty cannot cover any damage caused by these factors.

This warranty is in lieu of all other warranties, expressed or implied, and no person is authorized to give any other warranty or assume obligation or liability in Aquatec's behalf. Aquatec shall not be liable for any indirect, incidental or consequential damages of any kind incurred by the reason of the use or sale of any defective product and part.

AQUATEC INTERNATIONAL, INC.

17422 PULLMAN STREET IRVINE, CA, 92614

(949)225-2200, (949)225-2222 fax

www.aquatec.com